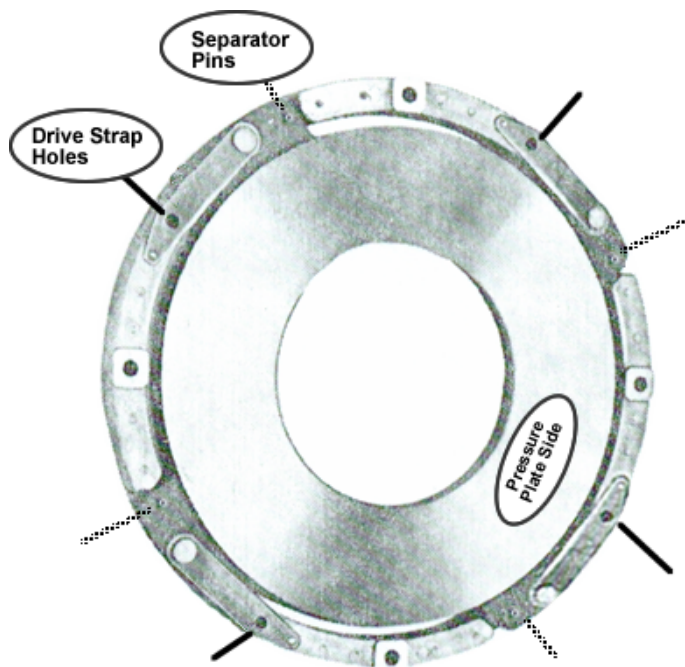


# HEAVY DUTY CLUTCH

## SPECIAL INSTALLATION INSTRUCTIONS

for (SAS1402) Stamped Angle-Spring 2-Disc Clutch with Positive Separator Pins



Intermediate Plate Part No. 125197

**Mounting bolts** must be inserted through the 4 drive strap holes (as indicated by solid arrows in diagram below). Failure to insert mounting bolts through the intermediate plate drive strap will result in clutch failure and damage to the components.

**CAUTION:** During shipment separator pins may rise above the cast surface of the intermediate plate lug (on pressure plate side). The pins **MUST** be flush with the cast surface of the intermediate plate lug when installed, therefore adjust accordingly.